



**INTERTEK / ETL SEMKO**  
3933 US ROUTE 11, CORTLAND, NY 13045

**RENDERED TO**

**TPR<sup>2</sup>**  
**PO Box 1029**  
**Richmond Hill, GA 31324**

**ORDER NO. 3079039**

**TESTED ON June 23, 2005**

**STANDARDS USED**

ASTM E84-04 - Surface Burning Characteristics of Building Materials

**TEST**

A test method for the comparative behavior of building materials

**AUTHORIZATION**

Mr. Richard Barone, representing the client, TPR<sup>2</sup>, authorized the test with the signed quotation #17741199.

**SPECIMEN DESCRIPTION**

The test was performed on a specimen submitted and identified by the client as TPR<sup>2</sup> Ultra Low Petroleum Polyester, Part Number PR-10, applied on Cement Board.

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**INTRODUCTION**

This report describes the results of the ASTM E84-04 Standard Method of Test for Surface Burning Characteristics of Building Materials performed on specimens, submitted by TPR<sup>2</sup> and previously described.

The specimens were received in good condition, prepared, and test evaluations were conducted at Intertek / ETL SEMKO, Cortland, New York.

The purpose of the method is to determine the relative burning behavior of the material by observing the flame spread along the specimen. Flame spread and smoke density developed are reported; however, there is not necessarily a relationship between these two measurements.

The use of supporting materials on the underside of the test specimen may lower the flame spread index from that which might be obtained if the specimen could be tested without such support. This method may not be appropriate for obtaining comparative surface burning behavior of some cellular plastic materials. Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread indices that do not relate directly to indices obtained by testing materials that remain in place.

**TEST OBJECTIVE**

The ASTM E84-04 test method is intended to compare the surface flamespread and smoke developed measurements to those obtained from the tests of mineral fiber cement board and select grade red oak flooring. The test specimen surface is exposed to a fire exposure during the 10 minute test duration, while flamespread over its surface and density of the resulting smoke are measured and recorded. Test results are presented as the computed comparisons to the standard calibration materials. The mineral fiber cement board forms the zero point, while the red oak flooring is set as 100 for smoke measurements. Thus, with a relative zero established by the non-combustible cement board, all test specimens are compared to select grade red oak flooring, and the results expressed as Flame Spread Index and Smoke Developed Index.

**TEST PROCEDURE**

The test specimen, previously described, as tested in accordance with the procedures as outlined in ASTM E84-04.

**TEST RESULTS**

The test results, computed on the basis of observed flame front advance and smoke density measurements, are presented in the following table. In recognition of possible variations and limitations of the test method, the results are computed to the nearest number divisible by five, as outlined in the test method.

**Client:** TPR<sup>2</sup>**Order No.:** 3079039**Test No.:** 1**Date Received:** June 16, 2005**Date Tested:** June 23, 2005**Technician:** Brian Connor

**SPECIMEN DESCRIPTION:** TPR<sup>2</sup> Ultra Low Petroleum Polyester, Part Number PR-10, applied on Cement Board.

**PLEASE SEE APPENDIX A FOR RESULTS.**

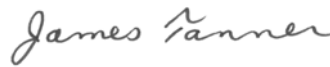
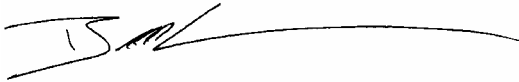
**CONCLUSION**

The specimen, submitted by TPR<sup>2</sup>, and previously described as “TPR<sup>2</sup> Ultra Low Petroleum Polyester, Part Number PR-10, applied on Cement Board”, when tested in accordance with ASTM E84-04 Standard Test Method for Surface Burning Characteristics of Building Materials on June 23, 2005, achieved the following results:

<b>Flame Spread Index</b>	15
<b>Smoke Index</b>	45

**Test Conducted by:**

**Reviewed and Approved by:**



Brian Connor  
Technician  
Cabling Products Testing Group

James Tanner  
Operations Manager  
Cabling Products Testing Group

**Attachment: Appendix A**

**APPENDIX A**  
**(3 Pages)**

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## DATA SHEET STANDARD ASTM E84-03a

Standard Method for Surface Burning Characteristics of Building Materials

CLIENT: TPR<sup>2</sup> DATE: 2005/06/23

Project No. 3079039 File No. 3079039 1

TEST NO.: 1

DESCRIPTION: TPR2 Ultra Low Petroleum Polyester , Part number PR-10

Thickness (in): 0.030 Length of individual sections (ft): 4  
No. of sections: 6 Total length of sample (ft): 24

Time to Ignition (min:sec): 3:25  
Afterflame (min:sec): 0  
Dripping on to the floor (min:sec): N/A  
Falling glowing embers (min:sec): N/A  
Flaming drips (min:sec): N/A  
Flaming on the floor (min:sec): N/A

From end of flame exposure  
Ash Length (ft): 0  
Char Length (ft): 2  
Melt Length (ft): 0  
Discoloration (ft): 19.5

### **MOUNTING (mark box with "X"):**

Self Supporting:  Wire & Rods:  Sheetrock   
Cementboard

### **NOTES:**

### **STARTING TEMPS.:**

81 °F TC. EXPOSED (23 ft)  
105 °F TC. BURIED (13 ft)

### **LABORATORY CONDITIONS:**

70 °F (DRY BULB)  
51 % RH  
0.010 IN. WC PRESS.

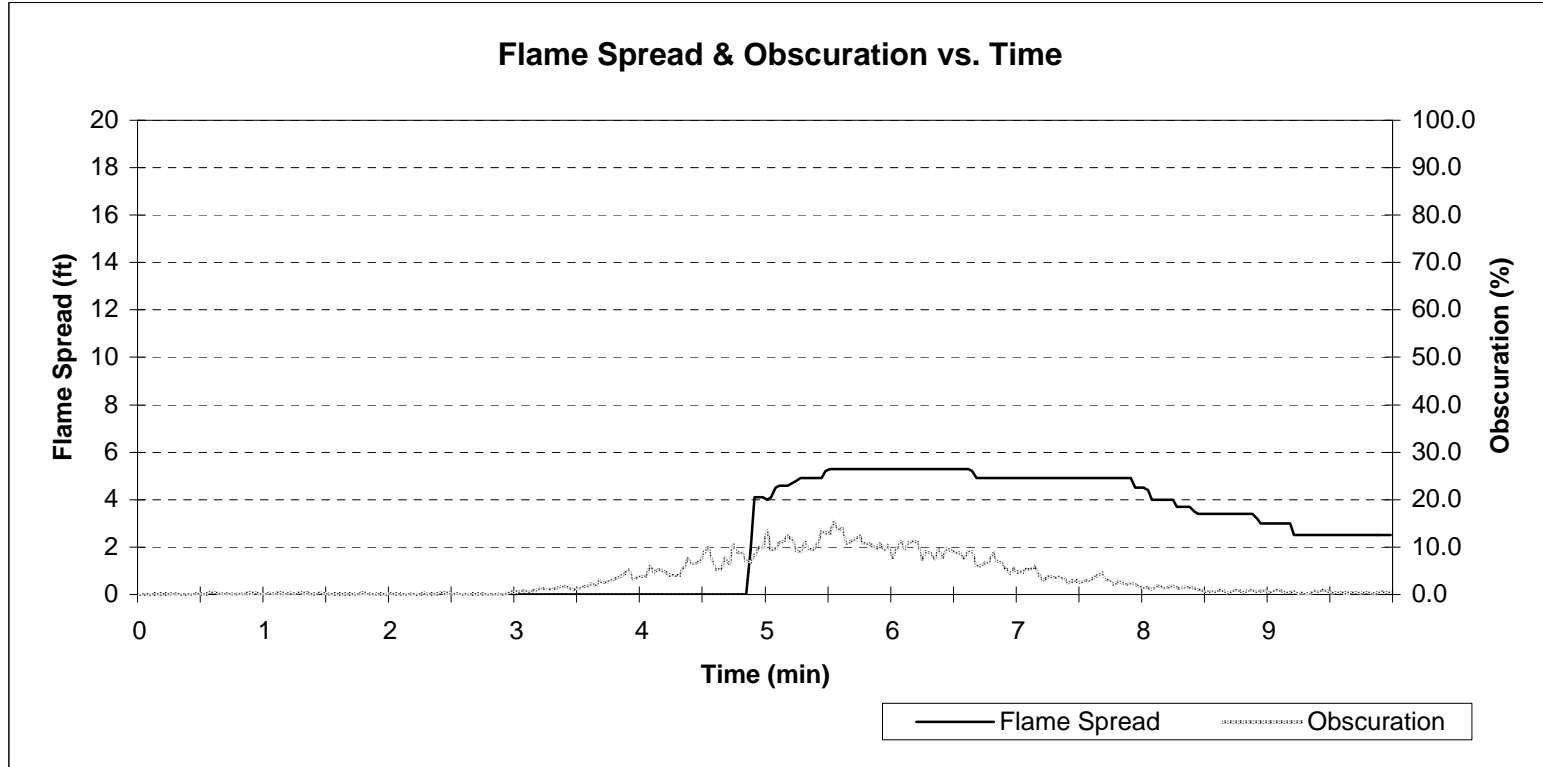
### **DRAFT CONTROLLER:**

0.110 IN. WC DRAFT IND.  
270 Fuel Flow Rate

BURNOUT : [ ]

TECH : Brian Connor READER : Don Pendell

# INTERTEK / ETL SEMKO ASTM E84

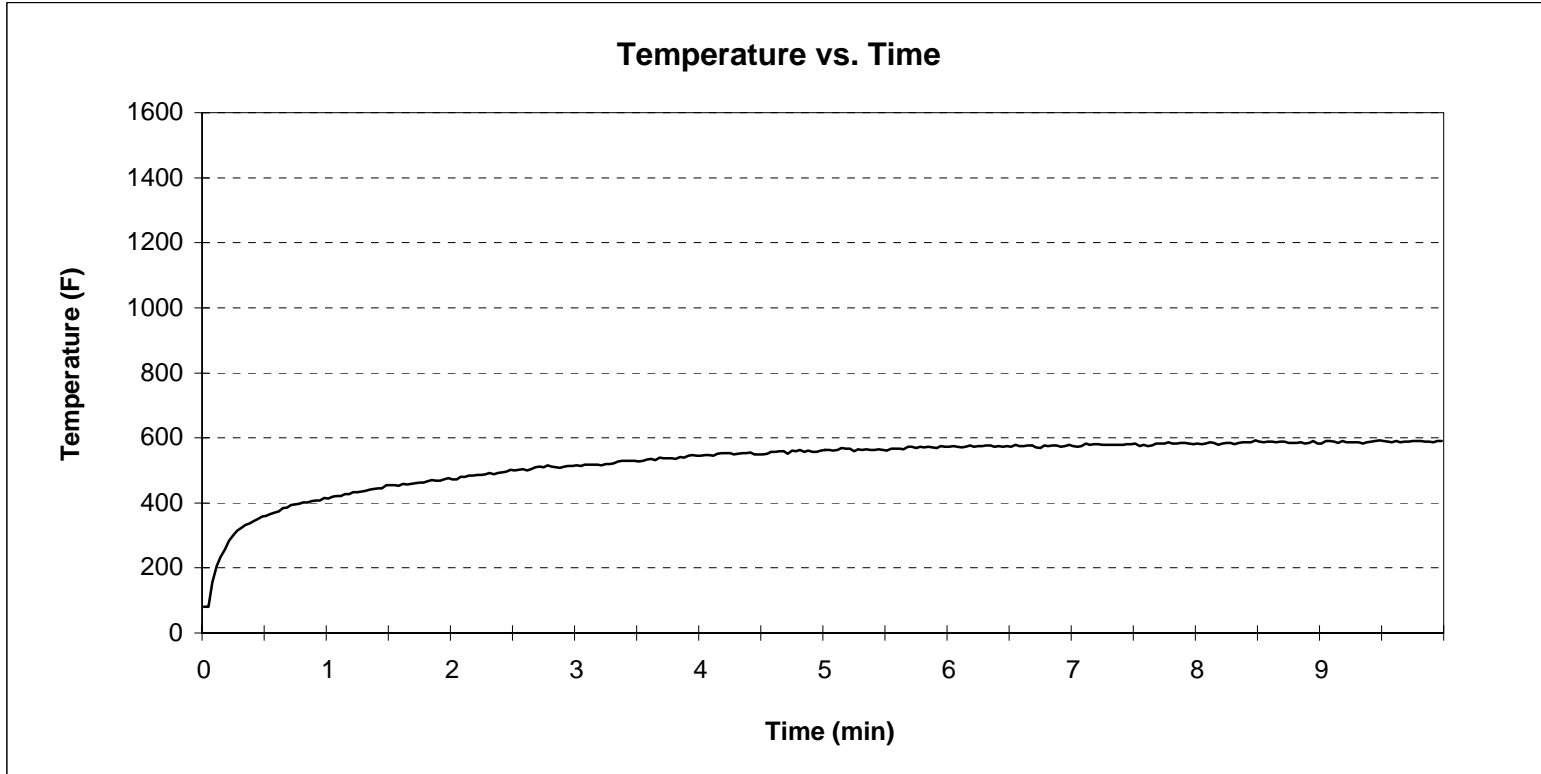


Parameter	Rounded (Index)	Unrounded	Date:
Max. Flame Spread (ft):	5.3	N/A	2005/06/23
Flame Spread Index:	15	13.74	Time: 09:36:53.0
Smoke Index:	45	47.00	File: 3079039 1
Flame Spread Area (min*ft):	26.68	Smoke Area - Red Oak (min*%): 71	Test #: 1
Smoke Area (min*%):	33.37	Time to Max. Flame Spread (min:sec) 5:30	

Job No.: 3079039 Description : TPR2 Ultra Low Petroleum Polyester , Part number PR-10 Client: T P R 2

TECH.: Brian Connor READER: Don Pendell

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Maximum Temperature (Deg. F):	591.62	Total Methane Consumption (ft <sup>3</sup> ):	58.22	Date:	2005/06/23
Time to Maximum Temp. (min:sec:):	9:28	Consumption Rate (ft <sup>3</sup> /min):	5.82	Time:	09:36:53.0
Time to 980 F (min:sec:):	0:00			File:	3079039
Temperature Area (min*deg F):	5240.88			Test #:	<u>1</u>
Temp. Area - Cement Board (min*deg F):	5311				
Temp. Area - Red Oak (min*deg F):	9094				

Job No.: 3079039 Description : TPR2 Ultra Low Petroleum Polyester, Part number PR-10 Client: T P R 2

TECH.: Brian Connor READER: Don Pendell